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D4434-045
Job Sheet 200059



Part No: D4434-045

Job Qty: 10 pcs

Part Name: Fwd Outboard Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/6/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/3/19

Description:

Type: Stock

Note: DWG REV C SHEET 4 IPP revA 11.10.06 new issue EC verified by:DD IPP RevB 11.12.22 per PA5 EC verified by:JLM IPP RevC 12.01.24 per REV.A DD verified by:EC IPP RevD 12.03.05 per REV.B DD verified by:EC IPP REV:E 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	10/3/19		0.00	3.88	Small Fab - 1		OCT 07 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	10 pcs	10/3/19		0.00	0.00	QC 5 - 10		OCT 08 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Powdercoat - 4 Black Sand - B4B	10 pcs	10/3/19		0.00	0.54	Powdercoat - 1 - B4B		OCT 19 2019
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		

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130 QC 3	10 pcs	10/3/19	0.00 0.00	Powdercoat - 4 - B4B	
				QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
				QC 3 - 61	
				QC 3 - 81	
140 Small Fab - 2 - B4B	10 pcs	10/3/19	0.00 3.88	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
150 QC 5	10 pcs	10/3/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
160 Packaging 3-1 - Stock - B4B	10 pcs	10/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	

DAS 30 9-89 OCT 10 2019

OCT 11 2019

DAS
81
9-89

OCT 11 2019

				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B	PC ST619	
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
170	QC 21 - SA	10	10/3/19	0.00 0.00	QC 21 - SA - 21	DAG
		pcs			QC 21 - SA - 70	21
					QC 21 - SA - 53	9-39
						OCT 1 1 2019
Part Op 100 - Small Fab						
Descriptions: 110 - QC5- Inspect part completeness to step on W/O						
120 - Black Sandtex(Ref:4.3.5.7) per QSI005 4.3						
130 - QC3- Inspect Part Finish						
140 - Small Fab						
150 - QC5- Inspect part completeness to step on W/O						

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160 - Identify as per dwg & Stock Location: _____
 170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4434-3	Bracket	ST614 10 pcs (1 ea)	100-Small Fab - 1	3190193
D4434-5	Bracket	ST615 10 pcs (1 ea)	100-Small Fab - 1	2x 8153321-8 + 89349
D4441-1	Rubber Seal	ST422 5 ft (.5 ea)	100-Small Fab - 1	8092167
MS20426AD4-4	Rivet	ST312 60 Ea (6 ea)	100-Small Fab - 1	5113854

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4434-3	10	18	0
	D4434-5	10	17	0
	D4441-1	5	280	0
	MS20426AD4-4	60	1,379	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Eng. (Non-AW) ☐ Machining ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Rec/Store/Packaging ☐ Cross tube ☐ Small Fab ☐ Finishing ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	MRB (QS1042)	
Date : _____		Sequence #: _____		QTY Affected : _____	
Description Work Order Deviation		Disposition			
Completed By		Lead hand / Supervisor			
QC / QA Coordinator		_____			

Root Cause	FAULT CATEGORY									
Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐	Pressure/Forced ☐	Contamination ☐	Power Loss/Surge ☐	Positioned Wrong ☐						
	Bending ☐	Misaligned/off center ☐	Folio/Program ☐	Outside Tolerance ☐						
	Crushing ☐	BOM/Route ☐	Grain Direction ☐	Drawing ☐						
	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Finish ☐						
	Crimp/Kink/Ripple/Wave/Twist ☐	Incomplete/Unclear Instructions ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐						
	Marks/Chatter ☐	Drill Holes ☐	Out of Sequence ☐	Misread ☐						
	Mislabeled ☐	Fit/Function ☐	Off-set/Set-up ☐							
	Other/Details:									